

Date: Wednesday, 12/12/2007 1:46:07 PM
User: Chantal Lavoie

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: TUBE ASSEMBLY
Job Number	: 36282	Part Number	: D2003011A <i>BE 07.12.19</i>
Estimate Number	: 10000	Drawing Number	: UNDER REVIEW <i>LE 07.12.12</i>
P.O. Number	: <i>N/A</i>	Project Number	: N/A
This Issue	: 12/12/2007 S.O. No. : <i>N/A</i>	Drawing Revision	: B
Prsht Rev.	: <i>NC</i>	Material	: <i>N/A</i>
First Issue	: <i>N/A</i> Type : SMALL /MED FAB	Due Date	: 12/19/2007
Previous Run	: 32723	Qty:	1 Um: Each
Written By	: _____		
Checked & Approved By	: <i>LE 07.12.12</i>		
Comment	: Est Rev: B 99.11.11 Re-format EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T0375W035	6061-T6 Tube .375 x.035W
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Comment: Qty.: 3.5200 f(s)/Unit Total : 3.5200 f(s)

Cut: 32.38" long as per Dwg D2003

Material: 3/8" AE x 0.035" wall 6061-T6 tubing

Batch: *M19051*

M104923 104913

FF 07-12-12 ①

2.0	M26506	Firesleeve-crkl .375IDia
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Comment: Qty.: 3.0525 f(s)/Unit Total : 3.0525 f(s)

Firesleeve-crkl .375IDia

Cut: 33.31" long as per Dwg D2003 Material: M2650-6 Heat sleeve

Batch: *M103499*

FF 07-12-13 ①

3.0	MS208196D	Sleeve
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Comment: Qty.: 2.1000 Each(s)/Unit Total : 2.1000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	MS20819-6D	Sleeve	<i>M103154</i>

FF 07-12-13 ①

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TUBE ASSEMBLY

Job Number: 36282

Part Number: D2003011

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

AN8186D

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)
Pick:

Qty Part Number Description Batch
2 AN818-6D Nut M103154

FF 07-12-13

①

5.0

D2182045

Heat Shrink 4.5" Long



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
Pick:

Qty Part Number Description Batch
1 D2182-045 Heat shrink M218264

FF 07-12-13

①

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Form tube as per template D2003-011
2-Assemble as per Dwg D2003

DIFFERENT QMS
PTO

FF 07-12-13

①

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

ENGINEERING
APPROVAL
07-12-13

07-12-13

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST192

07-12-19

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07-12-19

Job Completion



07-12-19

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/12/12
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07.12.12	6.0	1" LONGER IN ONE AREA AND 1" SHORTER IN ANOTHER AREA COMPARED TO TEMPLATE (SEE ATTACHED DRAWING)	LE 07.12.12	Required per DS visit to Highland.	LE 07.12.12	✓ H12/13	LE 07.12.12	✓ H12/13

NOTE: Date & initial all entries

W/ 36282

07-12-12

